

19-7569



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18520-16
Job Sheet 201160



Part No: RBT18520-16

Job Qty: 4 pcs

Part Name: Indicator Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/26/19

Job Tracking No:

Due Date: 11/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18520 Rev Q IPP REV A 18.02.07 NEW ISSUE RQ VERIFIED BY DP/IPP Rev. B 19.02.22 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	NV5000 - 1	4 pcs	11/11/19	11/11/19	1.00	2.00	NV5000 - 1	ALT Hank
							NV5000 - 2	
130	QC 2	4 pcs	11/11/19	11/11/19	0.00	0.00	QC 2 - 1	ALT Hank
							QC 2 - 12	
							QC 2 - 14	ALT Hank
							QC 2 - 17	
							QC 2 - 19	ALT Hank
							QC 2 - 2	
							QC 2 - 20	ALT Hank
							QC 2 - 22	
							QC 2 - 23	ALT Hank
							QC 2 - 25	
							QC 2 - 32	ALT Hank
							QC 2 - 33	
							QC 2 - 35	ALT Hank
							QC 2 - 39	
							QC 2 - 4	ALT Hank
							QC 2 - 40	
							QC 2 - 44	ALT Hank
							QC 2 - 45	
							QC 2 - 48	ALT Hank
							QC 2 - 49	
							QC 2 - 50	ALT Hank
							QC 2 - 51	
							QC 2 - 52	ALT Hank
							QC 2 - 57	
							QC 2 - 62	ALT Hank
							QC 2 - 63	
							QC 2 - 8	ALT Hank
							QC 2 - 66	

19-09-30



Container No: S218616



Part: RBT18520-16

Job No: 201160

Serial No/Batch: S218616

Revision: Q

Inspector:

Exp Date:

Instructions:

Date: 10/31/19

Plex 9/26/19 12:44 PM Dart.lajeunesse.marie

140 QC 8	4 pcs	11/11/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	Be 19-10-06
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Outsource - 4 - Anodize	4 pcs	11/11/19		ATG001-VC	10 08 Oct 20, 19 PL
160 Packaging 2-1 - Receive - B4B	4 pcs	11/11/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	

				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	4 pcs	11/11/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	OCT 23 2019
				QC 6 - 61	DAS 68
				QC 6 - 40	9-89
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	4 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	11/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - 1-Machine as per folio FB857 FOLIO REV: AA DWG REV: Q 2-Deburr
 Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB
 140 - QC8- Inspect parts - second check
 150 - -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required

160 - Receive & Inspect for Damage & Mat'l Certs
170 - QC6- All purchased or subcontracted products
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X01.250	6061-T6 Bar 2.00 X 1.25 see mat'l	1.0480 ft (.262 ea)	120-NV5000 - 1	S202789 9x
	M6061T6B1.250X2.000			S216003 1x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-NV5000 - 1	M6061T6B2.000X01.250	1	4	0

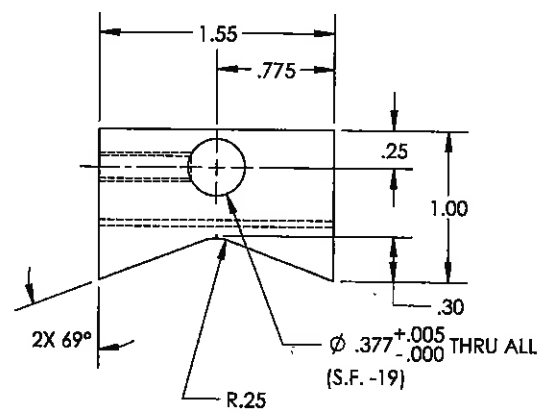
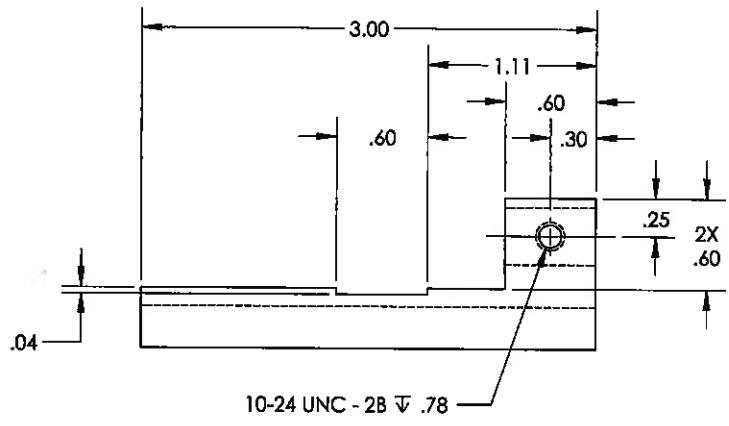
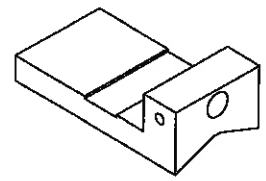
Part Specifications

Specifications could not be found.

Plex 9/26/19 12:44 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9		-16 ADDED R.25 LEFT .30 DIM. TO THEORETICAL POINT.	8/7/2013	RJC	DW
10		-16 CH'D DIMS WAS .60 IS 2X .60, WAS 2X .775 IS .775.	8/5/2016	DPD	JAG
Q		MATERIAL WAS 6061 IS 6061/7075, DIMENSION .375 CHANGED FOR .377 +.005/-0	2/19/2019	VM	VM



SHOP COPY
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ENGINEERING
201160 ML5
19-09-26

-16

INDICATOR BRACKET

DART AEROSPACE	
TITLE M/R DAMPER LOAD TEST DEVICE	
DWG NO. RBT18520-16	REV Q
MAT'L 8061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK ANODIZE	.XX ± .01 ANGLES ± 1°
SPEC MIL-A-8825F, TYPE II, CLASS II	.X ± .1 SURFACES - 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 ± .48" OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: <i>VM</i>	
SCALE N/A	DATE 8/17/2000 SHEET 14 OF 17



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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PURCHASE ORDER POHB044726



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

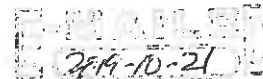
Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044726
PO Date: 10/8/19
Due Date: 10/25/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201352	RBW109-3130-55-125	RBW109-3130-55-125 Rev 2	Pin -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.13/pcs	\$36.78
											OCT 22 2019	
2	199531	RBW109-3101-14-1-07	RBW109-3101-14-1 Rev 2	Bent Scissor Bar -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X8	-	10/15/19	8 pcs	0 pcs	8 pcs	\$6.13/pcs	\$49.04
											OCT 22 2019	
3	199528	RBW109-3101-14-1-01	RBW109-3101-14-1 Rev 2	Frame Top -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X5	-	10/24/19	5 pcs	0 pcs	5 pcs	\$6.36/pcs	\$31.80
											OCT 22 2019	
	201193				Firmed X4	-	10/25/19	4 pcs	0 pcs	4 pcs	\$6.36/pcs	\$25.44
											OCT 22 2019	

Plex 10/21/19 10:35 AM Dart.Guerin.Kimberley



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PURCHASE ORDER POHB044726



Items											
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)
Sub Total:								9	0	9	\$57.24
4	201193	RBW109-3101-14-1-01	RBW109-3101-14-1 Rev 2	Frame Top -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Cancelled	-	10/15/19	0 pcs	0 pcs	0 pcs	\$0.01/pcs
5	199529	RBW109-3101-14-1-03	RBW109-3101-14-1 Rev 2	Frame Bottom -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/24/19	6 pcs	0 pcs	6 pcs	\$6.36/pcs
Sub Total:								10	0	10	\$63.60
6	201192	RBW109-3101-14-1-03	RBW109-3101-14-1 Rev 2	Frame Bottom -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Cancelled	-	10/15/19	0 pcs	0 pcs	0 pcs	\$0.01/pcs



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PURCHASE ORDER POHB044726



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	201129	RBT400352-3	RBT400352 Rev 1	Plate -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	7 pcs	0 pcs	7 pcs	\$6.36/pcs	\$44.52
8	199053	RBW6510G06531-6F-4	RBW6510G06531-6F Rev A	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	7 pcs	0 pcs	7 pcs	\$6.36/pcs	\$44.52
9	199016	RBW6500G01831-3G-1	RBW6500G01831-3G Rev A	Reaction -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.36/pcs	\$38.16
10	201128	RBT400352-1	RBT400352 Rev 1	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	7 pcs	0 pcs	7 pcs	\$6.36/pcs	\$44.52



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PURCHASE ORDER POHB044726



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	201028	RB PWC70797-1	RB PWC70797 Rev 2	Plug -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.36/pcs	\$38.16
12	200592	646.3812	646.3800 Rev A	Gusset Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	10/15/19	30 pcs	0 pcs	30 pcs	\$6.80/pcs	\$204.00
13	201160	RBT18520-16	RBT18520 Rev Q	Indicator Bracket -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed x9	-	10/15/19	9 pcs	0 pcs	9 pcs	\$6.13/pcs	\$55.17

OCT 21 2019

DAS
68
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044726



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
14	200591	646.3810	646.3800 Rev A	Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	10/15/19	20 pcs	0 pcs	20 pcs	\$7.25/pcs	\$145.00
15	200994	646.3718	646.3700 Rev A	Custom Washer : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	-	10/15/19	40 pcs	0 pcs	40 pcs	\$4.65/pcs	\$186.00
16	197325	D4822-1	D4822 Rev C	Upper Deflector, LH : Various STC's HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV. B	Firmed	-	10/15/19	16 pcs	0 pcs	16 pcs	\$30.70/pcs	\$491.20

Grand Total: \$1,497.91

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/21/19 10:35 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918785

Date: 17-Oct-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
9 ea	Part: RBT18520-16 Indicator Bracket Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 26223 PO: POHB044726	Rev: 11 Line: 13	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>OCT 17 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED OCT 21 2019 DART AEROSPACE LTD. Made in Canada.			

Entered:

Date:

JR 0d-25/19.



NCR No.

19-7569

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

Job: <u>201 160</u> Part No. <u>ABT 18 S20-16</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☒ Large Fab ☐				Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																											
Date: <u>19-10-01</u>		Sequence #: <u>120</u>		QTY Affected: <u>1</u>				MRB (QSI042) 68 9-89 OCT 01 2019																															
Description Work Order Deviation				Disposition				Completed By J.C.C. 19-10-01 Lead hand / Supervisor B.A. 19-10-01 QC / QA Coordinator 68 9-89 OCT 01 2019																															
Tap broke in hole.				SCRAP, NO REPLACE																																			
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="0"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☒ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>								☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☒ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																																					
				Other/Details:																																			